



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	9536A 4	CRANKSHAFT ASSEMBLY	1		3,4
2	30	67923	BALL BEARING (LOWER)	1		3
3	53	67446	RETAINING RING	1		3
4	43	14513A 3	DRIVE GEAR	1	BROWN GEAR	3
5	10	854812	SCREW	2	BROWN GEAR	3
6	11	854811	NUT	2	BROWN GEAR	3
4	43	14513A 2	DRIVE GEAR	1	GRAY GEAR	3
5	10	813073	SCREW	2	GRAY GEAR	3
6	11	813134	NUT	2	GRAY GEAR	3
7		54196A 6	CARRIER ASSEMBLY	1		3
8		65800	SEAL	1		3,2
9	39	67377	RING-SEALING	7		3
10	31	16756A 6	ROLLER BEARING	2		3
11	785	9738A 9	PISTON	3	(STARBOARD-STANDARD)	3
11	785	9738A10	PISTON	AR	(STARBOARD-.015 O.S.)	8
11	785	9737A 9	PISTON	3	(PORT-STANDARD)	3
11	785	9737A10	PISTON	AR	(PORT-.015 O.S.)	8
12	39	822321A12	PISTON RING	1	(STD.)	3
12	39	822321A 1	PISTON RING	2	(.015 O.S.)	
13	40	52035	LOCK RING	12		3
14	644	818141A 2	CONNECTING ROD ASSEMBLY	6		3
15	10	76349 1	SCREW (5/16-24 X 7/8)	12		3
16	12	812876	WASHER	12		3
17	31	17514A 2	ROLLER BEARING ASSEMBLY	6		3
18	29	822553	NEEDLE BEARING-PISTON ENI	174		3
-	27	815791A92	ENGINE GASKET SET	1		
-		823434A97	POWERHEAD	1	(150)	
-		812817A97	POWERHEAD	1	(175)	
-		813043A97	POWERHEAD	1	(200)	